

TECHNICAL DATA

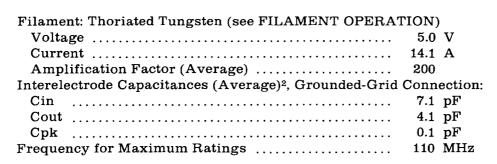
8163 3-400Z

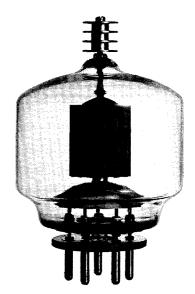
HIGH-MU POWER TRIODE

The EIMAC 8163/3-400Z is a compact power triode intended to be used as a zero-bias Class-B amplifier in audio or radio-frequency applications. Operation with zero grid bias simplifies associated circuitry by eliminating the bias supply. In addition, grounded-grid operation is attractive since a power gain as high as twenty times can be obtained with the 8163/3-400Z in a cathode-driven circuit.

GENERAL CHARACTERISTICS¹

ELECTRICAL





- Characteristics and operating values are ased upon performance tests. These figures may change without notice as
 the result of additional data or product refinement. Varian EIMAC Division should be consulted before using this
 information for final equipment design.
- 2. Capacitance values are for a cold tube as measured in a special shielded fixture in accordance with Electronic Industries Association Standard RS-191.

MECHANICAL

Base	5 Pin Special
Basing	See Drawing
Mounting Position	. Vertical, base down or up
Cooling	. Radiation and Forced Air
Heat-Dissipating Plate Connector	. Supplied mounted on tube
Recommended Socket	EIMAC SK-410
Recommended Chimney	EIMAC SK-416
Maximum Operating Temperatures:	
Plate Seal	
Base Seals	200°C
Maximum Over-All Dimensions:	
Height	5.500 In; 139.7 mm
Diameter	3.562 In; 90.47 mm
Net Weight (approximate)	7 Oz; 198 gm

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RADIO FREQUENCY LINEAR AMPLIFIER GROUNDED-GRID. Class B

GROUNDED-GRID, Class B	
MAXIMUM RATINGS:	TYPICAL OPERATION (Minimum Distortion Products at 1 kW PEP Input)
DC PLATE VOTAGE	Plate Voltage
PLATE DISSIPATION	Single Tone Plate Current
TYPICAL OPERATION (Single-Tone Conditions)	Two Tone Grid Current'
Plate Voltage	Resonant Load Impedance
Max. Sig. Plate Current	Max. Sig. Driving Power ¹
Max. Sig. Grid Current¹ 120 mAdc Driving Impedance 122 Ω	Intermodulation Distortion Products ² 35 dB
Resonant Load Impedance	TYPICAL OPERATION (Minimum Distortion Products with Eb=1500 Vdc)
TYPICAL OPERATION (Minimum Distortion Products)	Plate Voltage
Plate Voltage 200() Vdc	Single Tone Grid Current ¹
Zero Sig. Plate Current ¹ 6/! mAdc	Two Tone Grid Current ¹ 92 mAdc
Single Tone Plate Current	Two Tone Plate Current
Two Tone Plate Current 265 mAdc	Resonant Load Impedance
Two Tone Grid Current ¹ 8" mAdc	Peak Envelope Useful Output Power¹ 300 W
Driving Impedance	Max. Sig. Driving Power ¹
Resonant Load Impedance	Approximate value.
Intermodulation Distortion Products ² 4() dB	Approximate value; referenced against one tone of a two equal-tone signal.

AUDIO FREQUENCY AMPLIFIER OR MODULATOR, Class B

MAXIMUM RATINGS (PER TUBE):

DC PLATE VOLTAGE	4000	VOLTS
DC PLATE CURRENT	0.40	AMPERE
PLATE DISSIPATION	400	WATTS
GRID DISSIPATION	20	WATTS

1. Approximate value.

TYPICAL OPERATION (Sinusoidal Wave, Two Tubes, Grid Driven)

Plate Voltage
Load Resistance, Plate/Plate

RADIO FREQUENCY AMPLIFIER OR OSCILLATOR Class C

MAXIMUM RATINGS:

DC PLATE VOLTAGE	4000	VOLTS
DC PLATE CURRENT	0.35	AMPERE
PLATE DISSIPATION	400	WATTS
GRID DISSIPATION	. 20	WATTS

1. Approximate value.

TYPICAL OPERATION

Plate Voltage	3000 Vdc
Plate Current	
Grid Voltage	75 Vdc
Grid Current ¹	130 mAdc
Peak rf Grid Voltage ¹	187 v
Grid Driving Power ¹	. 25 W
Plate Output Power ¹	730 W

RADIO FREQUENCY AMPLIFIER¹,

Plate Modulated, Class C

MAXIMUM RATINGS:

- 1. Drive modulation is required with a high-mu triode.
- 2. Approximate value.

TYPICAL OPERATION

Plate Voltage	3000 Vdc
Plate Current	245 mAdc
Grid Voltage	90 Vdc
Grid Current ²	100 mAdc
Peak rf Grid Voltage ²	185 v
Grid Driving Power ²	. 18 W
Plate Output Power ²	550 W

NOTE: In most cases "TYPICAL OPERATION" data are obtained by calculation from published characteristic curves and confirmed by direct tests. No allowance for circuit losses, either input or output, has been made. Exceptions are distinguished by a listing of "Useful" output power as opposed to "Plate" output power. Values appearing in these groups have been obtained from existing equipment(s) and the output power is that measured at the load.

RANGE VALUES FOR EQUIPMENT DESIGN:

	Min.	Max.	
Filament Current, at 5.0 volts	13.5	14.7	Α
Zero Bias Plate Current (Eb=3000 Vdc)	80	115	mAdc
Cut-Off Voltage (Eb=3000 Vdc, Ib=1.0 mAdc)		-25	Vdc
Interelectrode Capacitance (Grounded Cathode Connection) ¹			
Cin	6.0	9.0	\mathbf{pF}
Cout		0.15	\mathbf{pF}
Cgp	3.4	4.8	\mathbf{pF}
Interelectrode Capacitance (Grounded Grid Connection) ¹			
Cin	6.0	9.0	\mathbf{pF}
Cout	3.4	4.8	pF
Cpk	-	0.15	pF

^{1.} Capacitance values are for a cold tube as measured in a special shielded fixture in accordance with Electronic Industries Association Standard RS-191.

APPLICATION

MOUNTING - The 3-400Z must be operated vertically, base up or down. A flexible connecting strap should be provided between the heat dissipating plate connector and the external plate circuit, and the tube should be protected from severe vibration and shock.

The EIMAC SK-410 Air-System Socket is especially recommended for mounting, as the contacting clips are made with considerable flexibility in order to avoid applying undue lateral pressure on the tube pins, to avoid the possibility of damage to the base of the tube. The tube should always be inserted or removed from the socket with a straight-in or straight-out motion, and "rocking" the tube in or out of any socket should be avoided.

If a socket other than the EIMAC SK-410 is employed, the user should assure himself that strong lateral pressure is not applied to the tube base pins. Otherwise, even though the base of the tube is reinforced, damage to the base seals may result.

COOLING - Forced-air cooling is required to maintain the base seals at a temperature below 200°C. When using the EIMAC SK-410 Air-System Socket and SK-416 Chimney, a minimum air flow rate of 13 cubic feet per minute at a static pressure of approximately 0.13 inch of water at sea level is required to provide adequate cooling at an air temperature of 55°C. At higher inlet air temperatures,



higher altitudes, or at frequencies above 30 MHz, the air flow rate must be increased to give equivalent cooling. Cooling air must be supplied to the tube even when the filament alone is on during standby periods.

CLASS-C OPERATION - Although specifically designed for class-B service, the 3-400Z may be operated as a class-C power amplifier or oscillator or as a plate-modulated radio-frequency power amplifier. The zero-bias characteristic of the 3-400Z can be used to advantage in class-C amplifiers operating at plate voltages of 3000 volts or below by employing only grid-leak bias. If driving power fails, plate dissipation is then kept to a low value because the tube will be operating at the normal static zero-bias conditions.

FILAMENT OPERATION - The rated illament voltage for the 3-400Z is 5.0 volts. I illament voltage as measured at the socket, must be maintained within the range of 4.75 to 5.25 volts to obtain maximum tube life.

For best tube life the inrush current to the filament should be limited to two times normal current during turn-on. This will minimize thermal stress on the thoriated-tungsten filament wire, which can cause internal tube geometry changes with repeated cycling.

INTERMODULATION DISTORTION - Typical Operating conditions with distrotion values included are the result of data taker during actual operation at 2 megahertz. Intermodulation values listed are those measured at the full peak envelope power noted. As the driving signal level is reduced, distortion products remain at the listed value, or better, below original peak envelope power level.

INPUT CIRCUIT - When the 3-400Z is operated as a grounded-grid rf amplifier, the use of a resonant tank in the cathode circuit is recommend in order to obtain greatest linearity and power output. For best results with a single-ended amplifier it is suggested that the cathode tank circuit operate at a "Q" of five or more.

HIGH VOLTAGE - Normal operating voltages used with the 8163/3-400Z are deadly, and the equipment must be disigned properly and

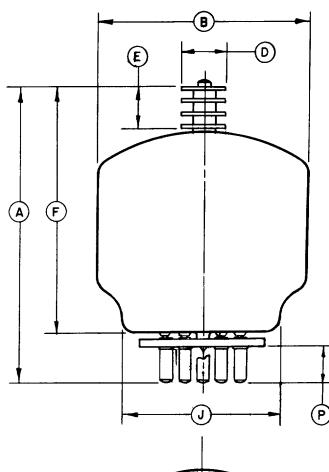
operating precautions must be followed. Design all equipment so that no one can come in contact with high voltages. All equipment must include safety enclosures for high-voltage circuits and terminals, with interlock switches to open primary circuits of the power supply and to discharge high-voltage condensers whenever access doors are opened. Interlock switches must not be bypassed or "cheated" to allow operation with access doors open. Always remember that HIGH VOLTAGE CAN KILL.

INTERELECTRODE CAPACITANCE - The actual internal interelectrode capacitance of a tube is influenced by many variables in most applications, such as stray capacitance to the chassis, capacitance added by the socket used, stray capacitance between tube terminals, and wiring effects. To control the actual capacitance values within the tube, as the key component involved, the industry and the Military Services use a standard test procedure as described in Electronic Industries Association Standard RS-191. This requires the use of specifically constructed test fixtures which effectively shield all external tube leads from each other and eliminates any capacitance reading to "ground". The test is performed on a cold tube. Other factors being equal, controlling internal tube capacitance in this way normally assures good interchangeability of tubes over a period of time, even when the tube may be made by different manufacturers. The capacitance values shown in the manufacturer's technical data, or test specifications, normally are taken in accordance with Standard RS-191.

The equipment designer is therefore cautioned to make allowance for the actual capacitance values which will exist in any normal application. Measurements should be taken with the socket and mounting which represent approximate final layout if capacitance values are highly significant in the design.

SPECIAL APPLICATIONS - If it is desired to operate these tubes under conditions widely different from those given here, write to Power Grid Tube Division, Varian EIMAC Division, 301 Industrial Way, San Carlos, California 94070 for information and recommendations.

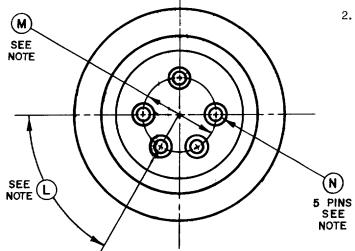




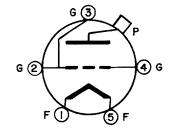
	DIM ENSIONAL DATA						
0.184	INCHES				MILLIMETERS		
DIM	MIN.	MAX.	REF.		MIN.	MAX.	REF.
Α	5.000	5.500		li	127.00	139.70	
В		3.562				90,47	
D	.740	.760		H	18.80	19.30	
E	.635	.665			16.13	16.89	
F	3.937	4.437			100.00	112.70	
J		2.500		ĺ		63.50	
К	-		1.075				27.30
L			60°				60°
M			1.250				31.75
N	.185	.191			4.69	4.85	
Р	.700				17.78		

NOTES:

- 1. BASE PINS N ARE SO ALIGNED THAT THEY CAN BE FREELY INSERTED INTO A GAGE 1/4" THICK WITH HOLE DIAMETERS OF 0.204 LOCATED ON THE TRUE CENTERS BY THE GIVEN DIMENSIONS L & M.
- 2. REFERENCE DIMENSIONS ARE FOR INFO ONLY AND ARE NOT REQUIRED FOR INSPECTION PURPOSES.



BOTTOM VIEW



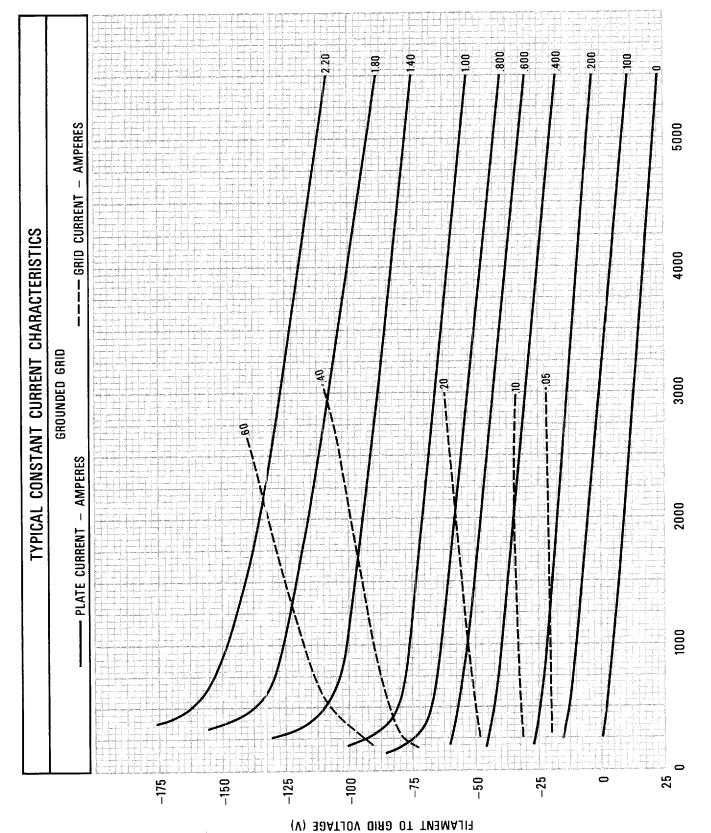
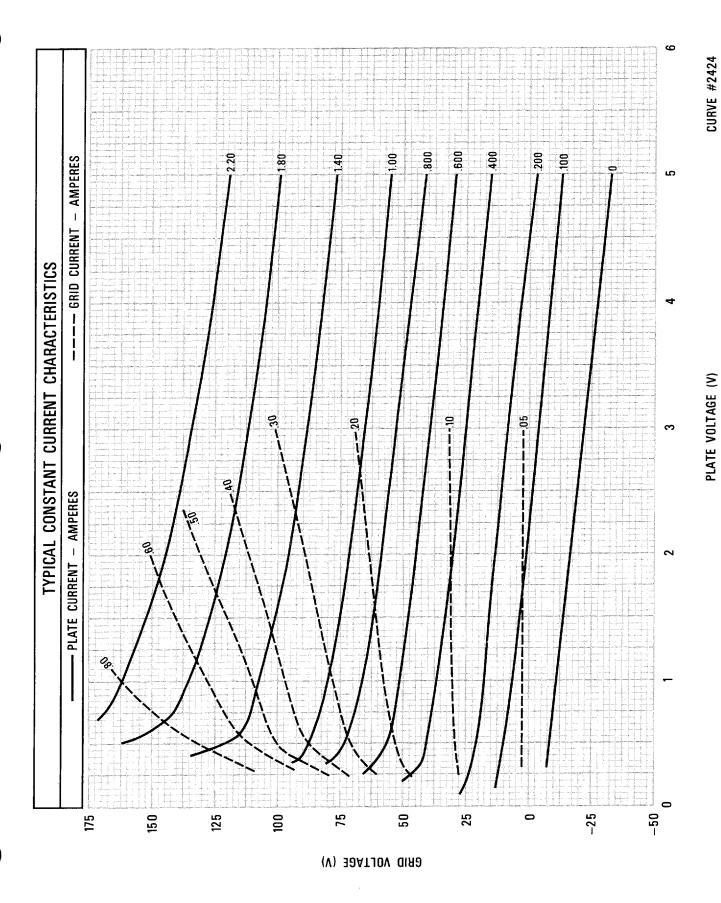
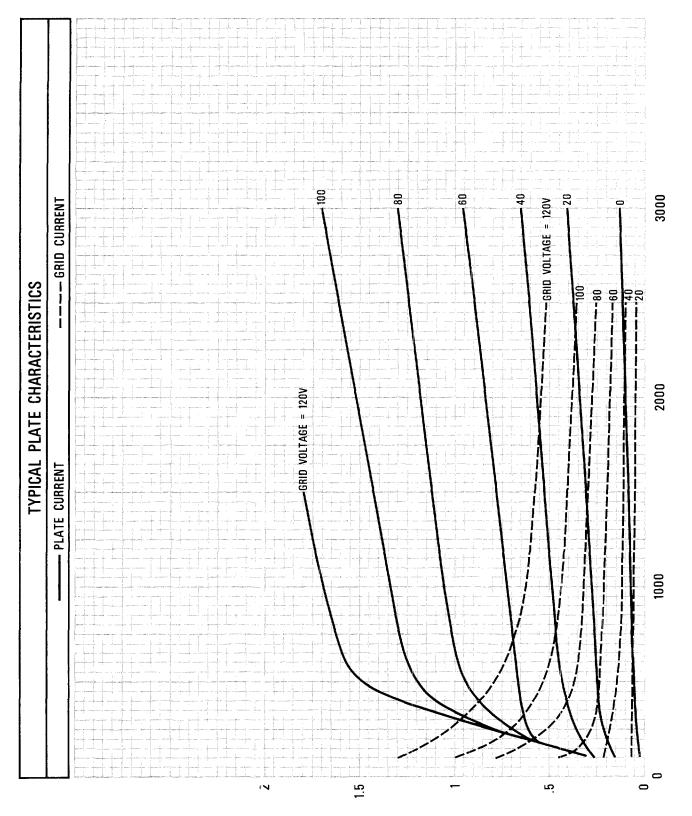


PLATE TO GRID VOLTAGE (V)





(A) TN3RRUD